



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-05069-2004-AQ-HOU-ANAB

This is to certify that

Sko-Die, Inc.

at

8050 Austin Avenue, Morton Grove, IL 60053 USA

has been found to conform to the Management System Standard:

ISO 9001:2008

This Certificate is valid for the following product or service ranges:

THE MANUFACTURE OF METAL STAMPINGS

Initial Certification date:

January 31, 1997

This Certificate is valid until:

December 11, 2012

The audit has been performed under the supervision of

Barry Brestel
Lead Auditor

Place and date:

Houston, Texas, December 11, 2009

for the Accredited Unit:

DET NORSKE VERITAS
CERTIFICATION INC., HOUSTON TEXAS




Rudy Frueboes

Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.